

## Claims

What is claimed is:

- 1           1.       An apparatus, comprising:  
2           a die;  
3           a heat spreader mounted adjacent the die;  
4           a thermal interface material interposed in a gap between the die and the heat  
5           spreader; the thermal interface material comprising an array of carbon  
6           nanotubes; and  
7           at least one buffer layer disposed between the thermal interface material and  
8           at least one of either the die or the heat spreader.
  
- 1           2.       The apparatus of claim 1, wherein selected carbon nanotubes of the  
2           array of carbon nanotubes are bonded to adjacent carbon nanotubes of the array  
3           of carbon nanotubes.
  
- 1           3.       The apparatus of claim 1, wherein a buffer layer is interposed  
2           between the interface material and the die.
  
- 1           4.       The apparatus of claim 1, wherein the buffer layer comprises a metal.
  
- 1           5.       The apparatus of claim 1, wherein a portion of at least some carbon  
2           nanotubes of the array of carbon nanotubes are coated with metal.
  
- 1           6.       The apparatus of claim 3, wherein the buffer layer comprises a film  
2           selected from the group consisting of Cr, Mo, Ti, SiC and TiC.
  
- 1           7.       The apparatus of claim 1, wherein a buffer layer is interposed  
2           between the thermal interface material and the heat spreader.

1           8.     The apparatus of claim 7, wherein the buffer layer comprises a  
2 catalyst for carbon nanotube growth selected from the group consisting of at  
3 least one of Co, Fe and Ni.

1           9.     The apparatus of claim 1, wherein the length of at least some of the  
2 carbon nanotubes slightly exceeds the width of the gap.

1           10.    The apparatus of claim 1, wherein a surface of the heat spreader is  
2 formed from a material having a hardness substantially less than that of the  
3 nanotubes and free ends of at least some of the carbon nanotubes project from  
4 the array of carbon nanotubes to embed them in the surface of the heat spreader.

1           11.    The apparatus of claim 10, wherein the surface is a coating.

1           12.    The apparatus of claim 1 wherein the length of some of the carbon  
2 nanotubes exceeds a predetermined gap by a distance established by the height  
3 of a spacer inserted in the gap.

1           13.    An apparatus, comprising:  
2           an array of carbon nanotubes interposed between a die and a heat spreader, a  
3 longitudinal axis of some of the carbon nanotubes substantially commonly  
4 oriented and aligned substantially perpendicular to a surface of either at least  
5 one of the die or the heat spreader; and  
6           a buffer layer formed between the array and a surface of either the die or the  
7 heat spreader.

1           14.    The apparatus of claim 13, wherein the buffer layer consists of a film  
2 selected from the group consisting of Cr, Mo, Ti, W, SiC and TiC.

1           15.     The apparatus of claim 13, wherein the length of some of the carbon  
2     nanotubes exceeds a predetermined gap by a distance established by the height  
3     of a spacer inserted in the gap between the die and the heat spreader.

1           16.     A computing system, comprising:  
2           a die including a die surface and a circuit electrically coupled to the wireless  
3     transceiver;  
4           a heat sink; a thermal intermediate interposed between the die surface and  
5     the heat sink and having an array of carbon nanotubes and at least one buffer  
6     layer coupled to the array of carbon nanotubes and at least one of the heat sink  
7     and the die surface; and  
8           at least one dynamic random access memory device.

1           17.     The system of claim 16, wherein the circuit comprises a processor  
2     that acts upon data signals, and may include, for example, a microprocessor.

1           18.     The system of claim 16, wherein the buffer layer comprises a metal.

1           19.     A method, comprising:  
2           coupling a heat source to a first surface of an array of substantially aligned  
3     carbon nanotubes;  
4           interposing a layer between at least one of either the heat source or a heat  
5     sink and at least one of either the first or a second surface of the array of carbon  
6     nanotubes; and  
7           coupling a surface of the heat sink to the second surface of the array of  
8     carbon nanotubes.

1           20.     The method of claim 19, wherein coupling a surface of the heat sink  
2     to the second surface of the thermal interface material comprises forming a layer

3 on the heat sink and growing the array of substantially aligned carbon nanotubes  
4 on the layer.

1 21. The method of claim 19, wherein coupling the heat source to a first  
2 surface of an array of substantially aligned carbon nanotubes comprises applying  
3 an adhesion promoting layer between the heat source and the array of carbon  
4 nanotubes.

1 22. The method of claim 19, also comprising bonding the other surface  
2 of the heat source to a substrate.

1 23. A method, comprising:  
2 growing an array of substantially aligned carbon nanotubes from a surface of  
3 a heat sink; and  
4 contacting the surface of a die with free ends of some of the carbon  
5 nanotubes of the array of carbon nanotubes.

1 24. The method of claim 23 also comprising forming an adhesion layer  
2 on the surface of the die.

1 25. The method of claim 23 also comprising forming an adhesion layer  
2 on some of the carbon nanotubes of the array of carbon nanotubes.

1 26. A method, comprising:  
2 coupling a heat sink to a first surface of an array of carbon nanotubes;  
3 applying an adhesion promoting coating to at least one of either the surface  
4 of a heat source or some of the carbon nanotubes of the array of carbon  
5 nanotubes; and  
6 coupling the heat source to a second surface of the array of carbon  
7 nanotubes.

1           27.     The method of claim 26, wherein applying an adhesion promoting  
2     coating comprises applying a metal.

1           28.     The method of claim 26, wherein applying an adhesion promoting  
2     coating to some of the carbon nanotubes of the array of carbon nanotubes  
3     comprises sputtering a metal coating on the carbon nanotubes.

1           29.     The method of claim 26, wherein applying an adhesion layer to the  
2     heat sink comprises applying a chemical adhesion promoting layer.